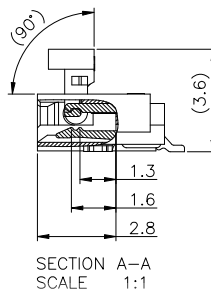
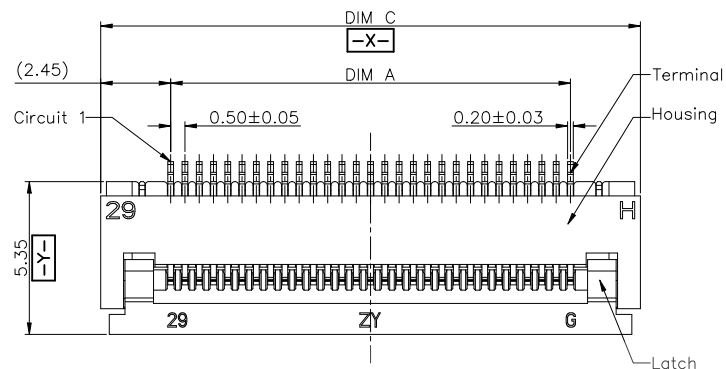
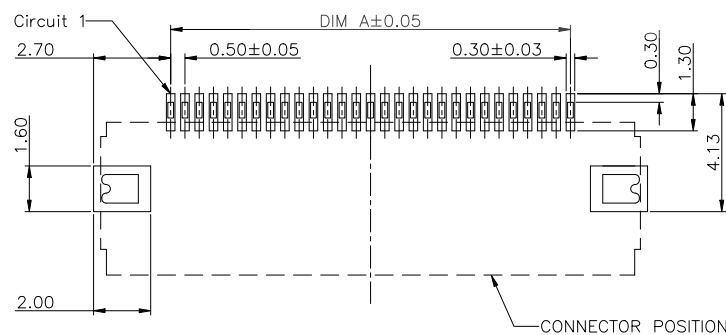
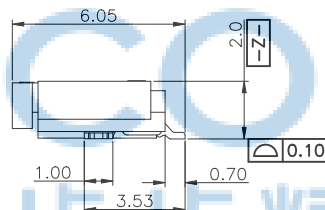
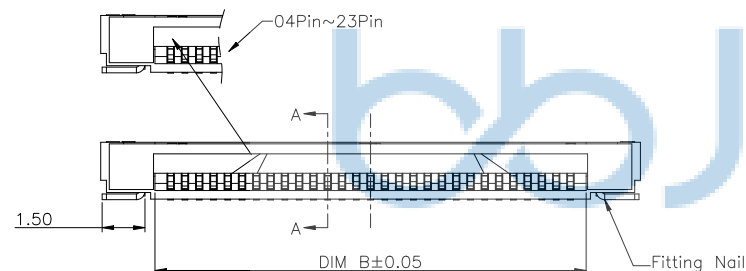


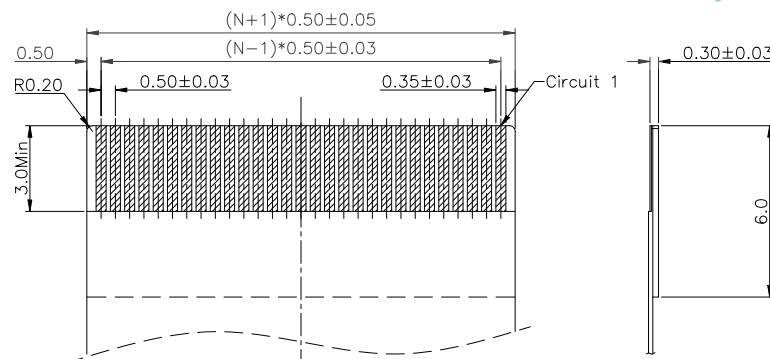
REV.	ECN NO	CONTENT	DATE	ENGINEER
A0		Initial release	/	GZY



- Note:
- Material:
 - Housing: thermoplastic high temp.UL94V-0; Color: natural.
 - Latch: thermoplastic high temp.UL94V-0; Color: black.
 - Terminal: copper alloy.
 - Fitting Nail: copper alloy.
 - Finish:
 - Terminal:
 - C:Matte-tin 80u"min on contact and solder area
50u"min Nickel under plating over all.
 - I:Gold 1u" on contact and solder area
50u"min Nickel under plating over all.
 - J:Gold 2u" on contact and solder area
50u"min Nickel under plating over all.
 - Fitting Nail:
 - C:Matte-tin 80u"min over all
50u"min Nickel under plating over all.
 - Product must comply HF RoHS specification.



RECOMMENDED P.C.B PATTERN LAYOUT



RECOMMENDED FPC/FFC DIMENSION

CKTS	DIM A	DIM B	DIM C
4	1.50	2.60	6.40
5	2.00	3.10	6.90
6	2.50	3.60	7.40
7	3.00	4.10	7.90
8	3.50	4.60	8.40
9	4.00	5.10	8.90
10	4.50	5.60	9.40
11	5.00	6.10	9.90
12	5.50	6.60	10.40
13	6.00	7.10	10.90
14	6.50	7.60	11.40
15	7.00	8.10	11.90
16	7.50	8.60	12.40
17	8.00	9.10	12.90
18	8.50	9.60	13.40
19	9.00	10.10	13.90
20	9.50	10.60	14.40
21	10.00	11.10	14.90
22	10.50	11.60	15.40
23	11.00	12.10	15.90
24	11.50	12.60	16.40
25	12.00	13.10	16.90
26	12.50	13.60	17.40
27	13.00	14.10	17.90
28	13.50	14.60	18.40
29	14.00	15.10	18.90
30	14.50	15.60	19.40
31	15.00	16.10	19.90
32	15.50	16.60	20.40
33	16.00	17.10	20.90
34	16.50	17.60	21.40
35	17.00	18.10	21.90
36	17.50	18.60	22.40
37	18.00	19.10	22.90
38	18.50	19.60	23.40
39	19.00	20.10	23.90
40	19.50	20.60	24.40
41	20.00	21.10	24.90
42	20.50	21.60	25.40
43	21.00	22.10	25.90
44	21.50	22.60	26.40
45	22.00	23.10	26.90
46	22.50	23.60	27.40
47	23.00	24.10	27.90
48	23.50	24.60	28.40
49	24.00	25.10	28.90
50	24.50	25.60	29.40
51	25.00	26.10	29.90
52	25.50	26.60	30.40
53	26.00	27.10	30.90
54	26.50	27.60	31.40
55	27.00	28.10	31.90
56	27.50	28.60	32.40
57	28.00	29.10	32.90
58	28.50	29.60	33.40
59	29.00	30.10	33.90
60	29.50	30.60	34.40



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.X: ±0.38 .XX: ±0.25 .XXX: ±0.13		X*: ±3" X*: ±2" XX*: ±1"	
APPD.	JM_Zheng	NAME: FPC 0.5-32P 翻盖下接 H=2.0	
CHKD.	LYX	PJ. NO.: 130-221-320001-W3G	
DR.	GZY	SIZE: A4 DRW NO.:	
PDWG.NO: 0407-1		FINISH: SEE NOTES MAT'L.: SEE NOTES	
		SCALE: N/A REV.: A0 UNIT: mm PAGE: 1/1	

1. 适用范围:

本规范适用于 0.5Pitch H=2.0 FPC 掀盖卧式 SMT 型产品之成品包装程序。除非客户有特别指定, 否则一律依此包装规范执行。

2. 包装材料清单:

项次	名 称	料 号	规 格	用 量
1	产品	AFC01-S****A-**- AF531-S****A-**-		见表
2	载带盘		φ 330	见表
3	PE 袋		750x550	见表
4	保尼龙		330x330x20	2
5	护脚板		310x300x6	4
6	干燥剂		3g	4
7	纸箱		350x350x355	1
8				
9				

3. 包装方式:

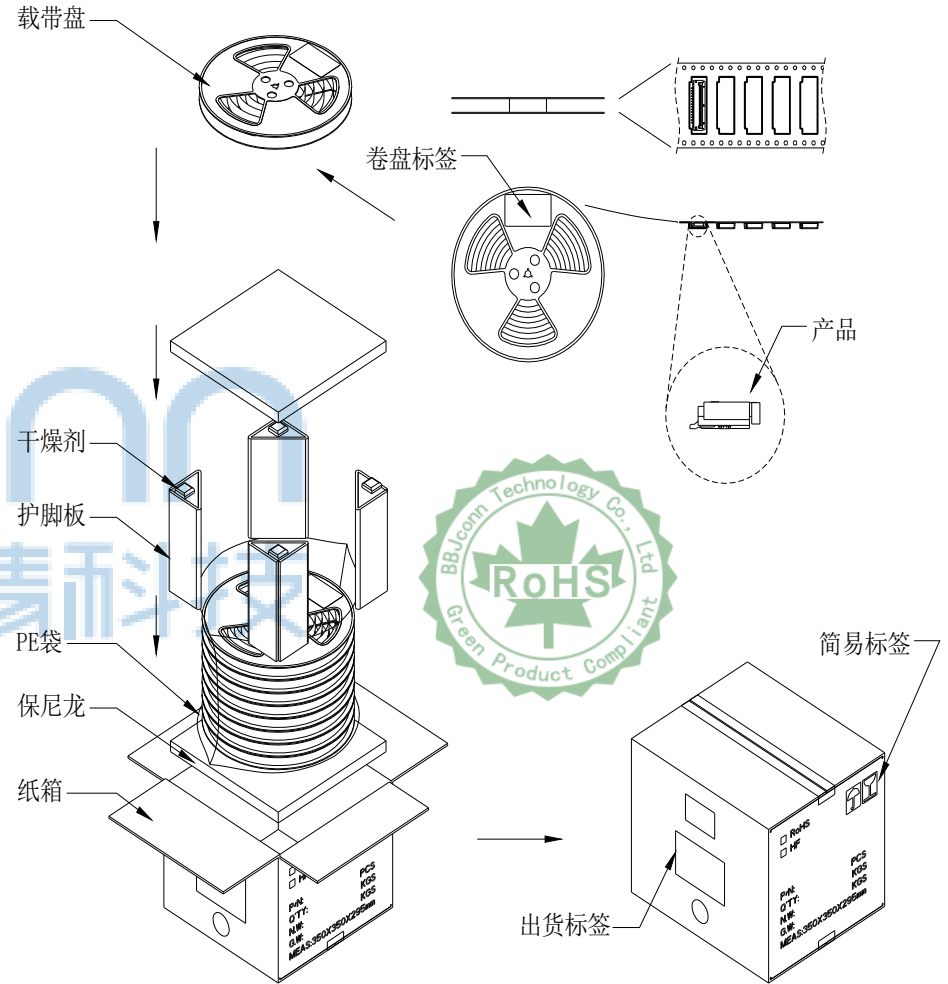
- 3.1 包装方式: 使用自动包装机, 先将载带送入导轨中, 并将盖带贴合在上面, 其中, 初始 25 个空槽不要放产品, 然后将产品如图所示方向依次放入载带槽内, 每个槽放 1PCS, 每卷共包装产品 2000PCS, 最后需留 20 个空槽以上不放产品。
- 3.2 用胶带将载带粘在一起, 在卷盘上贴上标签。
- 3.3 将已装好产品的载带盘以标签朝上方式依次放入 PE 袋中。
- 3.4 如图示, 在纸箱底部先放 1PCS 保尼龙, 将已套好 PE 袋产品的载带盘以标签朝上平放入纸箱中。
- 3.5 然后在纸箱的四角放入 4 块护脚板, 并在空隙位置放入 4 袋干燥剂。
- 3.6 再在载带盘顶上放 1PCS 保尼龙。
- 3.7 用胶带封箱。

4. 注意:

- 4.1 防止漏装, 禁止碰歪产品锡脚。
- 4.2 产品在载带盘中的方向须一致。
- 4.3 剥离力: 10.2~71.4gf; 剥离速度: 300mm/分钟; 剥离角度: 165~180 度。

5. 包装用量规格如下表:

Pin 数	载带规格 (mm)	?盘/箱	每箱 (PCS)	Pin 数	载带规格 (mm)	?盘/箱	每箱 (PCS)
04~11	16	15	30000	12~23	24	10	20000
24~33	32	8	16000	34~56	44	6	12000
57~60	56	5	10000				



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