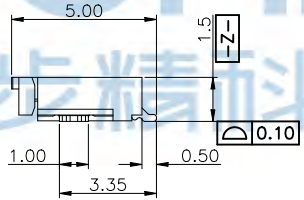
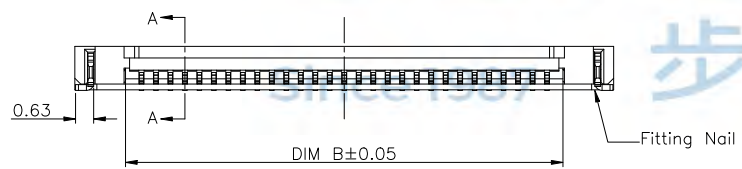
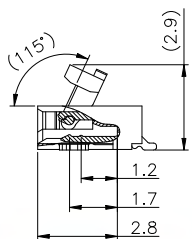
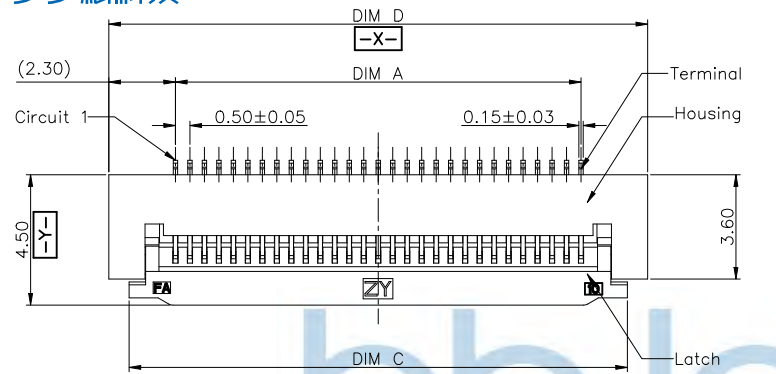
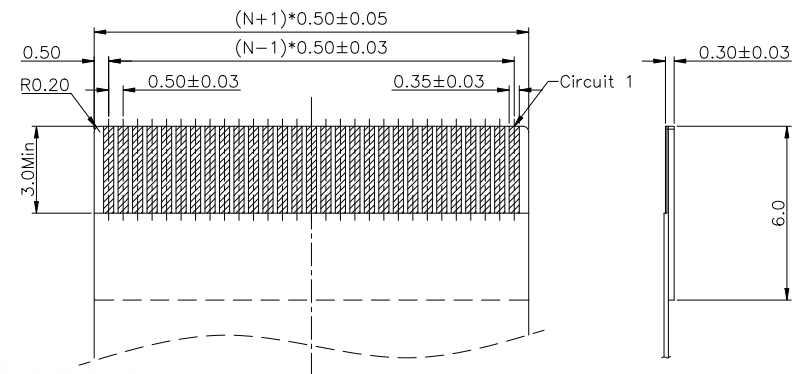
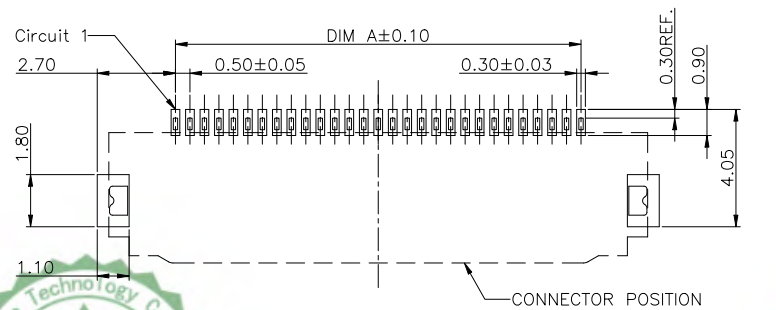


REV.	ECN NO	CONTENT	DATE	ENGINEER
A0		Initial release	/	SGF

Note:
 1. Material:
 1.1 Housing: thermoplastic high temp.UL94V-0; Color: natural.
 1.2 Latch: thermoplastic high temp.UL94V-0; Color: black.
 1.3 Terminal: copper alloy.
 1.4 Fitting Nail: copper alloy.
 2. Finish:
 2.1 Terminal:
 Underplating: Au/Matte Tin overall.
 2.2 Fitting Nail:
 Underplating: Matte Tin overall.
 3. Product must comply HF RoHS specification.



CKTS	DIM A	DIM B	DIM C	DIM D
1	1.50	2.60	4.70	6.10
5	2.00	3.10	5.20	6.60
6	2.50	3.60	5.70	7.10
7	3.00	4.10	6.20	7.60
8	3.50	4.60	6.70	8.10
9	4.00	5.10	7.20	8.60
10	4.50	5.60	7.70	9.10
11	5.00	6.10	8.20	9.60
12	5.50	6.60	8.70	10.10
13	6.00	7.10	9.20	10.60
14	6.50	7.60	9.70	11.10
15	7.00	8.10	10.20	11.60
16	7.50	8.60	10.70	12.10
17	8.00	9.10	11.20	12.60
18	8.50	9.60	11.70	13.10
19	9.00	10.10	12.20	13.60
20	9.50	10.60	12.70	14.10
21	10.00	11.10	13.20	14.60
22	10.50	11.60	13.70	15.10
23	11.00	12.10	14.20	15.60
24	11.50	12.60	14.70	16.10
25	12.00	13.10	15.20	16.60
26	12.50	13.60	15.70	17.10
27	13.00	14.10	16.20	17.60
28	13.50	14.60	16.70	18.10
29	14.00	15.10	17.20	18.60
30	14.50	15.60	17.70	19.10
31	15.00	16.10	18.20	19.60
32	15.50	16.60	18.70	20.10
33	16.00	17.10	19.20	20.60
34	16.50	17.60	19.70	21.10
35	17.00	18.10	20.20	21.60
36	17.50	18.60	20.70	22.10
37	18.00	19.10	21.20	22.60
38	18.50	19.60	21.70	23.10
39	19.00	20.10	22.20	23.60
40	19.50	20.60	22.70	24.10
41	20.00	21.10	23.20	24.60
42	20.50	21.60	23.70	25.10
43	21.00	22.10	24.20	25.60
44	21.50	22.60	24.70	26.10
45	22.00	23.10	25.20	26.60
46	22.50	23.60	25.70	27.10
47	23.00	24.10	26.20	27.60
48	23.50	24.60	26.70	28.10
49	24.00	25.10	27.20	28.60
50	24.50	25.60	27.70	29.10
51	25.00	26.10	28.20	29.60
52	25.50	26.60	28.70	30.10
53	26.00	27.10	29.20	30.60
54	26.50	27.60	29.70	31.10
55	27.00	28.10	30.20	31.60
56	27.50	28.60	30.70	32.10
57	28.00	29.10	31.20	32.60
58	28.50	29.60	31.70	33.10
59	29.00	30.10	32.20	33.60
60	29.50	30.60	32.70	34.10



RECOMMENDED FPC/FFC DIMENSION



RECOMMENDED P.C.B PATTERN LAYOUT



THIS DOCUMENT IS THE SOLE PROPERTY OF BBJconn Technology Co., Ltd. Corporation AND SHOULD NOT BE USED IN WHOLE OR IN PART WITHOUT PRIOR WRITTEN PERMISSION.		深圳市步步精科技有限公司 .X: ±0.38 .X': ±3' .XX: ±0.25 .X'': ±2' .XXX: ±0.13 .XX': ±1'		NAME: FPC 0.5-10P 翻盖下接 H=1.5 编带 APPD. JM_Zheng CHKD. LYX DR. SGF		PJ. NO.: 130-221-100003-W3G SIZE: A4 DRW NO.: FINISH: SEE NOTES MAT'L.: SEE NOTES SCALE: N/A REV.: A0 UNIT: mm PAGE: 1/2	
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PDWG.NO: 0407-1

1. 适用范围:

本规范适用于 0.5Pitch H=1.5 FPC/FPC 掀盖卧 SMT 型产品之成品包装程序。除非客户有特别指定, 载带盘, 否则一律依此包装规范执行。

2. 包装材料清单:

项次	名 称	料 号	规 格	用 量
1	产品			见表
2	载带盘		φ 330	见表
3	PE 袋		750x550	见表
4	保尼龙		330x330x25 330x330x20	2
5	护脚板		310x300x6	4
6	干燥剂		3g	4
7	纸箱		350x350x355	1
8				
9				

3. 包装方式:

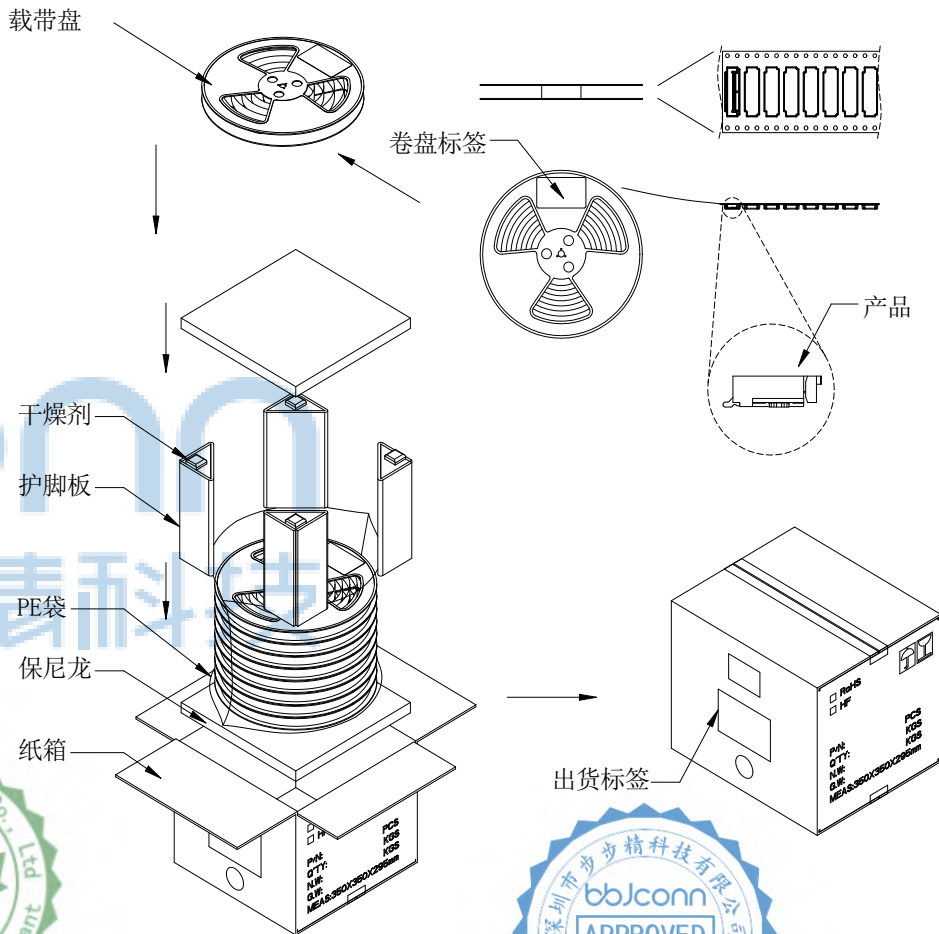
- 3.1 包装方式:使用自动包装机, 先将载带送入导轨中, 并将盖带贴合在上面, 其中, 初始 25 个空槽不要放产品, 然后将产品如图所示方向依次放入载带槽内, 每个槽放 1PCS, 每卷共包装产品 4000PCS, 最后需留 20 个空槽以上不放产品。
- 3.2 用胶带将载带粘在一起, 在卷盘上贴上标签。
- 3.3 将已装好产品的载带盘以标签朝上方式依次放入 PE 袋中。
- 3.4 如图示, 在纸箱底部先放 1PCS 保尼龙, 将已套好 PE 袋产品的载带盘以标签朝上平放入纸箱中。
- 3.5 然后在纸箱的四角放入 4 块护脚板, 并在空隙位置放入 4 袋干燥剂。
- 3.6 再在载带盘顶上放 1PCS 保尼龙。
- 3.7 用胶带封箱。

4. 注意:

- 4.1 防止漏装, 禁止碰至产品锡脚。
- 4.2 产品在载带盘中的方向须一致。
- 4.3 剥离力:10.2~71.4gf;剥离速度:300mm/分钟;剥离角度:165~180 度。

5. 包装用量规格如下表:

Pin 数	载带规格 (mm)	?盘/箱	每箱 (PCS)	Pin 数	载带规格 (mm)	?盘/箱	每箱 (PCS)
04~09	16	15	60000	10~25	24	10	40000
26~34	32	8	32000	35~56	44	6	24000
57~60	56	5	20000				



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	.X: ±0.38 .XX: ±0.25 .XXX: ±0.13		X': ±3' .X': ±2' .XX': ±1'		 PJ NO: 130-221-100003-W3G SIZE:A4 DRW NO:		
	APPD	JM_Zheng					
	CHKD	LYX			FINISH:SEE NOTES MAT'L:SEE NOTES		
	DR	SGF			SCALE:N/A	REV: A0	UNIT:mm